

## Effect of Doping with Zinc Oxide on The Structural, Surface, and Optical Properties of Titanium Dioxide Thin Films

Hayim Ch Magid<sup>1</sup>, Hiba Saad Rasheed<sup>1</sup>, Rusul Adnan Al-Wardy<sup>2\*</sup>

1- Department of physics, College of Education, Mustansiriyah University, Baghdad, Iraq.

2- Department of clinical Laboratory science, College of pharmacy, Mustansiriyah University, Baghdad, Iraq.



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### Corresponding Author

E-mail:

dr.rusuladnan@uomustansiriyah.edu.iq

### Abstract

Titanium oxide thin films that are both undoped and doped with zinc have been produced in rates of (0, 2 and 4) %. The titanium oxide films doped with zinc are made by combining cadmium acetate with zinc acetate in a solution of titanium acetate with (0.2 M). X-ray diffraction tests show that the films of undoped TiO<sub>2</sub> and (TiO<sub>2</sub>: Zn) are polycrystalline with (121) orientation. Additionally, the crystallization of films rises as zinc doping level rises. With zinc doping concentration, the grain size of the deposited films is around (15.55-17.91) nm, while the strain (%) parameter decreases from 22.29 to 19.35 with zinc. The grain size is in the range of (90.9), (67.8), and (37.7) nm for the (Ti O<sub>2</sub>, TiO<sub>2</sub>: 2% Zn, and TiO<sub>2</sub>:4% Zn) accordingly in Atomic Force Macroscopy pictures of the film surface morphology. Surface roughness and rms values for the deposited films for undoped TiO<sub>2</sub> and TiO<sub>2</sub>:2% Zn, and TiO<sub>2</sub>:4%Zn are (6.72, 3.34, and 2.034) nm and (8.80, 8.03, and 4.24), respectively. The spectrum of absorbance and transmission is used to study the optical characteristics. The investigation revealed that the films have robust transmission throughout the visible spectrum and that this transmission decreases with increased doping with zinc content. In addition, the edge of the films' absorbance changes to high wavelengths, which supports a drop in energy gap values. Also computed and discovered to vary with increased doping with zinc concentration are the absorption coefficient, refractive index, and extinction coefficient.

### Introduction

Titanium dioxide (TiO<sub>2</sub>) semiconductor has been subjected to the greatest amount of research because it possesses many very desirable physical characteristics. These characteristics include long-term stability, oxidative ability, broad band gap, low cost, and minimal biological toxicity [1]. TiO<sub>2</sub> has the outstanding proportion of excellent transmittance in visible and high refractive index, as well as chemical stability and as high electrical [2]. It is extensively employed in many applications, like photocatalysts [3, 4], supercapacitors [5,6], LED [6,7], and biosensors [8]. Numerous studies have recently focused on the doping of titanium dioxide with transition metals (such as Fe [9], Co [10], Mn [11,12], and Ni [13]. According to literature, Mn is one of ideal ions for doping TiO<sub>2</sub> because it may increase the photocatalytic efficiency [11]. TiO<sub>2</sub> thin films were produced using a variety of synthetic

methods, including thermal [14,15], the sol-gel technique [16,17], plasma spray [18], PLD [19,20], RF sputtering method [21,22], and the Spray Pyrolysis Technique [1,5,11, 23–26]. Among these, the spray pyrolysis process offers many benefits, including ease of use, homogeneity, repeatability, and permits to prepare cover layers with large areas and easily apply for industrial manufacture, and the ability to add dopants with regulated atomic content in the sprayed solution. This investigation's goal is to learn more about the impact.

## Experimental

Using an integrated spray pyrolysis method unit, thin films of undoped TiO<sub>2</sub> and TiO<sub>2</sub>: Zn were deposited; the right proportions of titanium chloride (0.2M) dissolved in deionized water were combined to create the spray solution. Zinc trichloride (Zn Cl<sub>3</sub>) was dissolved in isopropyl alcohol and added to the precursor solution to obtain zinc doping. The spray solution comprised 60 ml and had a doping concentration of (0, 2, 4) %. The requirements for preparation: The substrate was heated to 450 °C, the spout was 31 cm away from the base, the spraying duration was extended by 90 seconds to prevent cooling, the spray rate was 6 mL/min, and N<sub>2</sub> was utilized as the carrier gas. The film's thickness was determined to be 325 ± 20 nm using the weighing method, equation (1).

The following relation used to get the weight of solution within the above molarity:

$$M = \left( \frac{W_t}{M_{wt}} \right) \cdot \left( \frac{1000}{V} \right) \quad (1)$$

$M$ : concentration molarity.

$W_t$ : weight of solution.

$V$ : volume of water.

$M_{wt}$ : molecular weight of titanium chloride.

It has been found that the following deposition parameters give good films with good transparency and uniform surface.

Film structure was ascertained using XRD, and the surface of the thin films that had been deposited was examined using AFM. Using a UV-visible shimadzu double-beam spectrophotometer to obtain transmittance spectra.

## Result and Discussion

Figure 1 shows the XRD pattern of the grown films. It presents two firm peaks that, respectively, correlate to the anatase (111), (121), (022), (241) and (203) planes at  $2\theta = 25.61^\circ$ ,  $30.78^\circ$ ,  $40.15^\circ$ ,  $55.73^\circ$ , and  $64.12^\circ$ . A peak of 121 was observed, matching ICDD card numbers 29-1360 [5].

The reason for the absence of peaks related to magnesium in the X-ray diffraction (XRD) pattern is that there are only a small number of metal ion dopants and the zinc ions are dispersed within the titanium dioxide lattice [27]. As the concentration of zinc is increased, the peak density in the XRD pattern of the zinc -doped titanium dioxide poly-scales becomes higher, leading to the formation of more stable and well-crystalline phases, In other words, the presence of zinc helps to enhance the crystal structure of magnesium-doped titanium dioxide and improves its stability [28].

The grain size  $D$  was obtained from Scherrer's equation [29]:

$$D = \frac{0.9\lambda}{\beta \cos\theta} \quad (2)$$

Where  $\beta$  is the full-width half maximum (FWHM) of the diffraction peak,  $\theta$  is the diffraction angle, and  $\lambda$  is the X-ray wavelength. The information collected is presented in Table 1, which shows that an increase in the zinc concentration results in an increase in the grain size from 15.55 to 17.91 nm. This indicates that the concentration of zinc plays a crucial role in determining the diameter of material crystals. As the concentration of zinc increases, it causes a larger crystal structure to form, which in turn leads to an increase in the grain size of the material [30].

To calculate the dislocation density ( $\delta$ ) in thin films, the following equation (3) is used[29]:

$$\delta = \frac{1}{D^2} \quad (3)$$

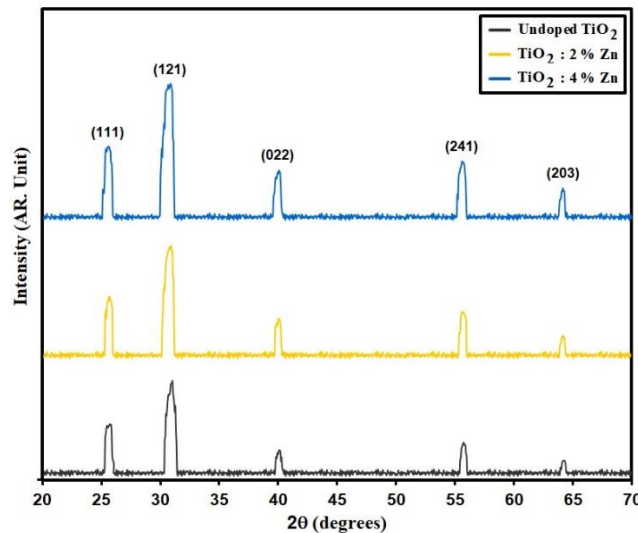
Table 1 presents the data indicating that the dislocation density decreased from 41.35 to 31.17 as the zinc doping content increased. This suggests that the addition of zinc can help to reduce the number of dislocations in the material, leading to an improvement in its structural quality [31].

The strain ( $\epsilon$ ) was estimated using the following equation [27]:

$$\epsilon = \frac{\beta \cos\theta}{4} \quad (4)$$

The information presented in Table 1 demonstrates that an increase in zinc doping level causes the strain parameter's value to decrease from 22.29 to 19.35. This indicates that the presence of zinc can help to improve the structural quality of the material by reducing its internal strain. The table also shows the resulting structural coefficients for each doping level [32].

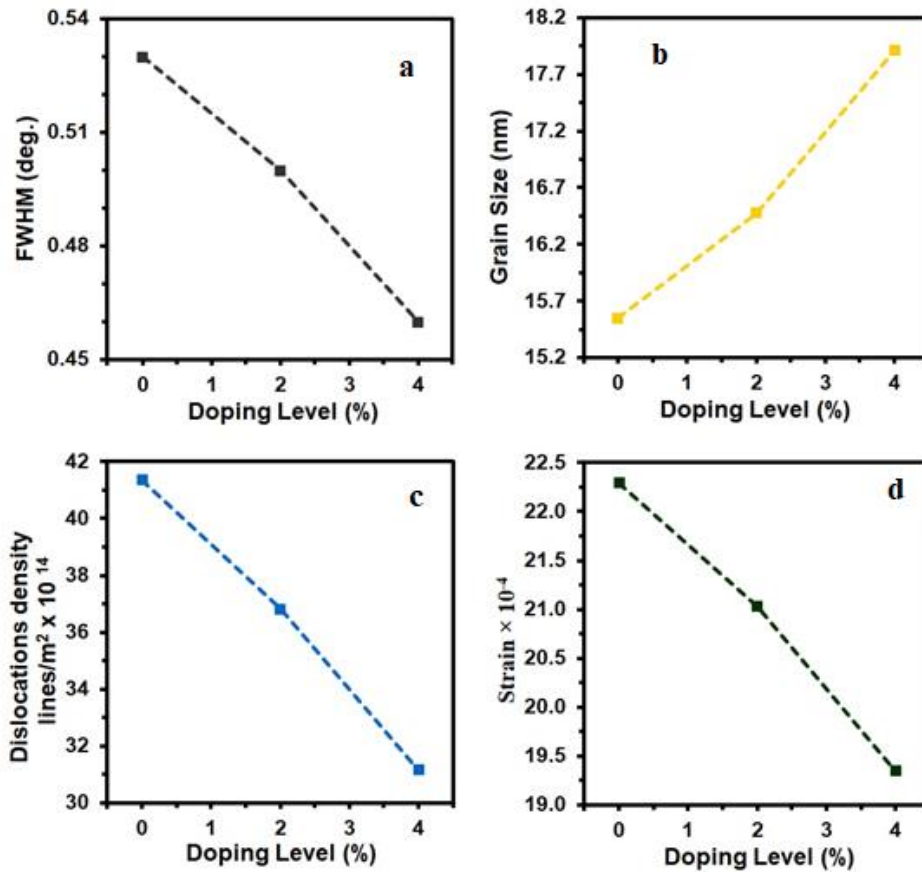
FWHM and  $D$  are shown in Fig. 2 as being against a zinc doping concentration. The figure displayed the structural  $S_{para}$  values as shown in Table 1.



**Fig. 1** XRD-patterns Variation for undoped and Zn doped TiO<sub>2</sub> thin films.

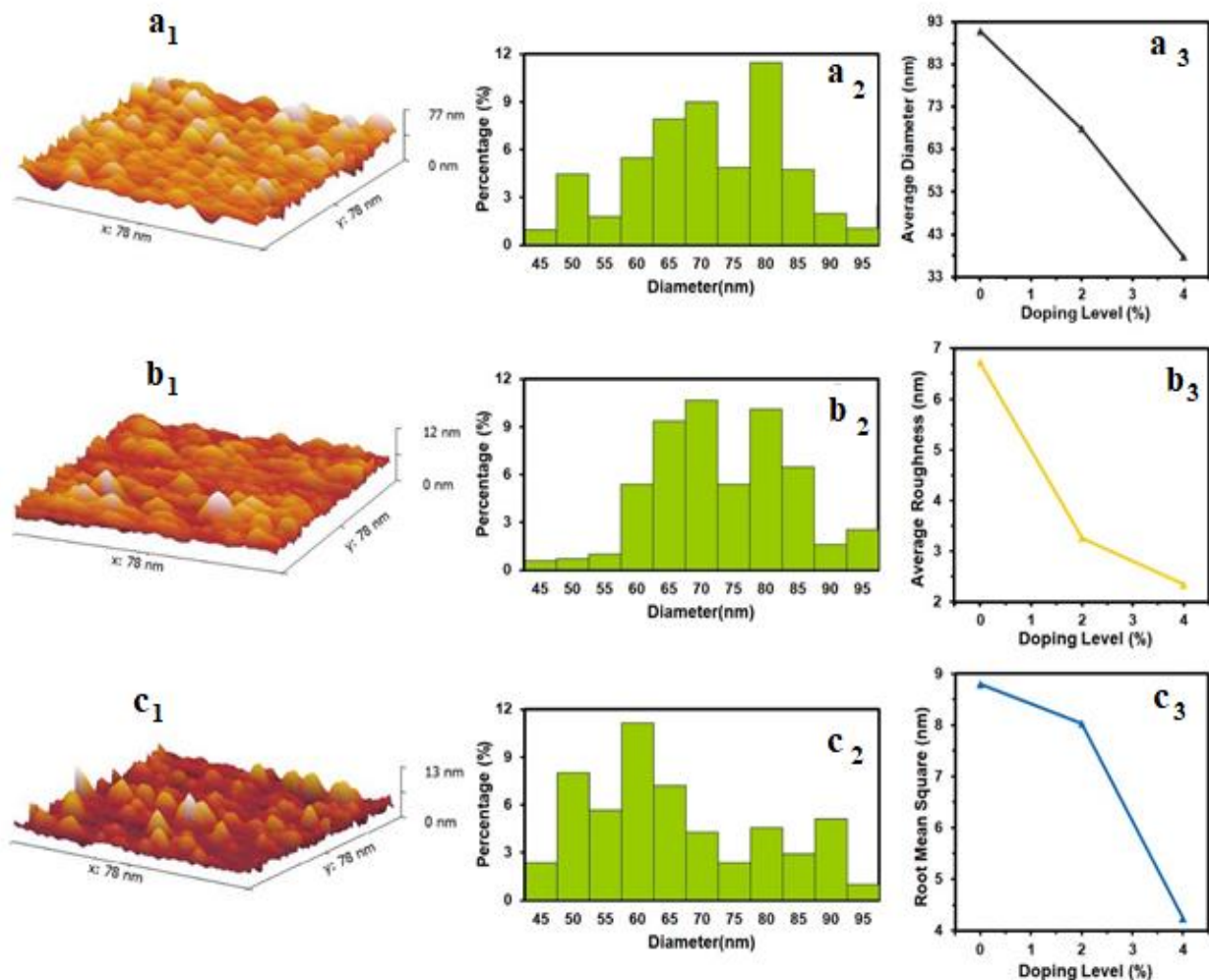
**Table 1:** The grain size  $D$ , energy gap  $E_g$  and  $S_{para}$  for undoped and Zn doped TiO<sub>2</sub> thin films.

Samples	2 $\theta$ ( $^\circ$ )	(hkl) Plane	FWHM ( $^\circ$ )	$E_g$ (eV)	$D$ (nm)	$\delta$ ( $\times 10^{14}$ )(lines/m <sup>2</sup> )	$\epsilon \times 10^{-4}$
Undoped TiO <sub>2</sub>	30.78	121	0.53	3.24	15.55	41.35	22.29
TiO <sub>2</sub> : 2% Zn	30.74	121	0.50	3.19	16.48	36.82	21.03
TiO <sub>2</sub> : 4% Zn	30.69	121	0.46	3.13	17.91	31.17	19.35



**Fig. 2**  $S_{para}$  of intended films. a) FWHM, b) grain size, C) dislocation density lines, D) strain versus doping level for undoped TiO<sub>2</sub> and Zn doped TiO<sub>2</sub> thin films.

The AFM micrograph for thin films of TiO<sub>2</sub> and TiO<sub>2</sub>: Zn is shown in Fig. 3. Undoped TiO<sub>2</sub> and TiO<sub>2</sub>: Zn films had average particle sizes and surface roughness values of 90.9, 67.8 and 37.7 nm and 6.72, 3.26 and 2.344 nm for TiO<sub>2</sub>, TiO<sub>2</sub>: 2% Zn, and TiO<sub>2</sub>: 4% Zn, respectively. By raising TiO<sub>2</sub> and TiO<sub>2</sub>: 4% Zn, the RMS was reduced from 8.80 nm to 4.24 nm. The Atomic Force Microscopy (AFM) results demonstrate that the average particle size and roughness of the film decrease with an increase in zinc concentration. This suggests that the film's crystallinity has improved and there is a reduction in defects. These values provide evidence that the film is in a nanocrystalline state [33]. Table 2 lists the values of AFM parameters  $P_{AFM}$ .



**Fig. 3** AFM information, average particle sizes and surface roughness for a) undoped b) 2% doped c) 4% Zn doped TiO<sub>2</sub> thin films.

**Table 2:** P<sub>AFM</sub> for undoped and Zn doped TiO<sub>2</sub> thin films.

Samples	Average Particle size nm	average surface roughness (nm)	rms (nm)
Undoped TiO <sub>2</sub>	90.9	6.72	8.80
TiO <sub>2</sub> : 2% Zn	67.8	3.26	8.03
TiO <sub>2</sub> : 4% Zn	37.7	2.34	4.24

Figure. 4 offers the transmittance (T) spectra of TiO<sub>2</sub> and TiO<sub>2</sub>: Zn. With increasing zinc doping levels, transmittance in the UV-Vis region declined until it reached over 86% transmittance at undoped TiO<sub>2</sub> thin films, these results are consistent with other published results such as results [24,25].

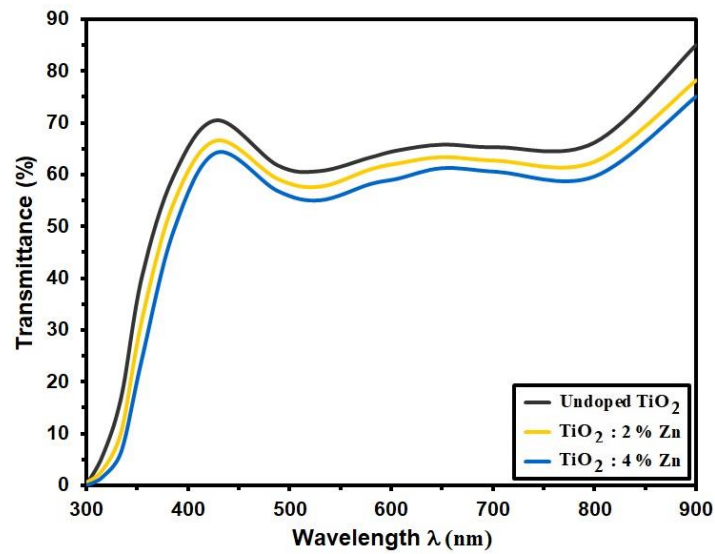
The absorption coefficient  $\alpha$  can be evaluated by the formula [34]:

$$(2.303 \times A)/t = \alpha \quad (5)$$

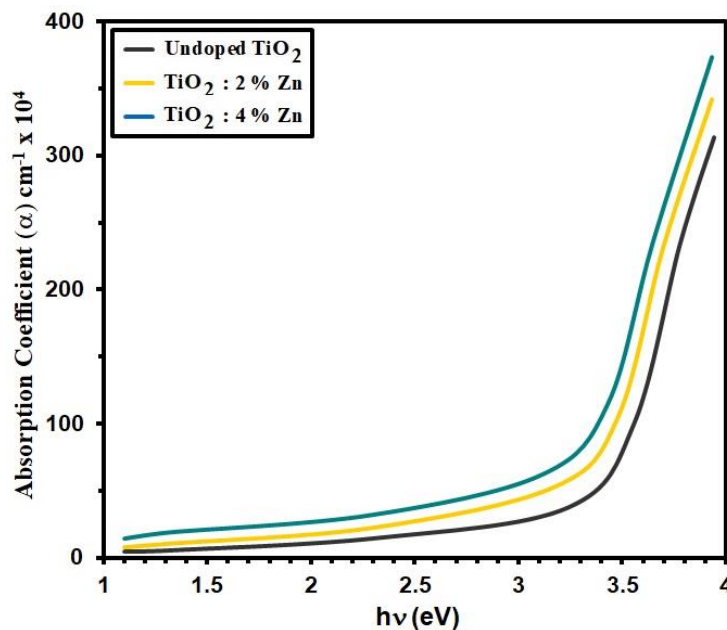
Where the film thickness is ( $t$ ), the absorption coefficient for undoped  $\text{TiO}_2$  and  $\text{TiO}_2$  is shown in Figure 5. The impact of the zinc doping concentration was linked to the discovery that Zn thin films give absorption coefficient increases with increasing Zn and with rising with the relation that may be used to determine the energy gap ( $E_g$ ) [35]:

$$(\alpha h\nu) = A(h\nu - E_g)^{\frac{1}{2}} \quad (6)$$

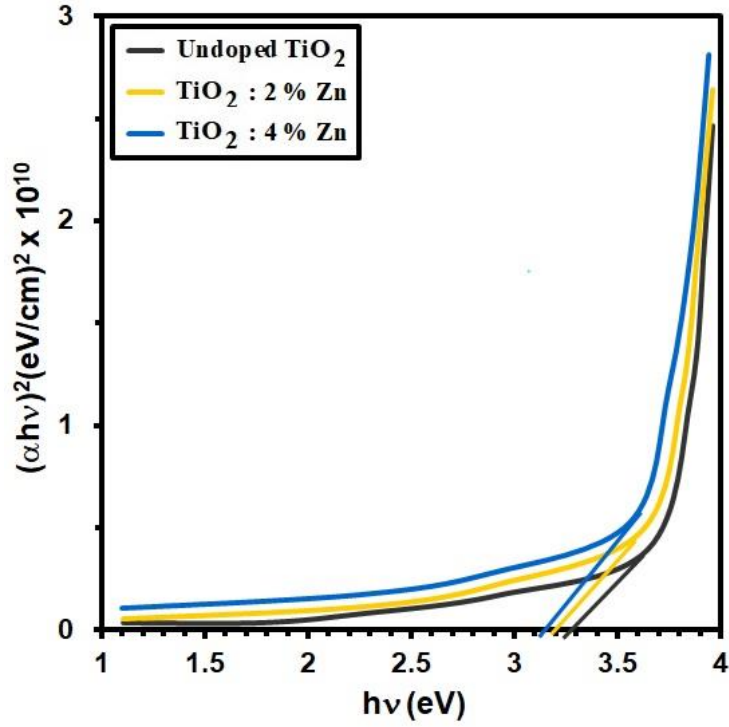
Where  $A$  is absorbance and  $h\nu$  is photon energy. Plots of incident photon energy  $(\alpha h\nu)^2$  against  $(h\nu)$  were produced. The diagrams are shown in Figure 6. Energy gap dropped from 3.24 to 3.13 eV with 4% Cr doping level because  $\text{TiO}_2$  and  $\text{TiO}_2$ : Zn films are direct transition semiconductors [26]. difference of the band gap energies is depending on the degree of crystallinity and different doping concentration [11].



**Fig. 4** The transmittance versus wavelength ( $\lambda$ ) for undoped and Zn doped  $\text{TiO}_2$  thin films.the grown films.



**Fig. 5** Absorption coefficient for undoped and Zn doped  $\text{TiO}_2$  thin films.of grown films.



**Fig. 6** Energy gap for undoped and Zn doped TiO<sub>2</sub> thin films.

The extinction coefficient ( $k$ ) can be estimated from the relation [36]:

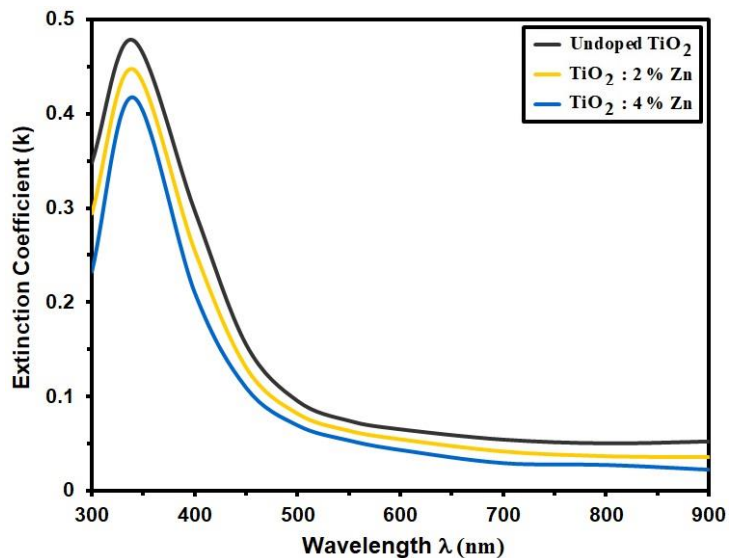
$$k = \frac{\alpha\lambda}{4\pi} \quad (7)$$

The relationship between extinction coefficient and wavelength are plotted in Fig.7 for zinc-doped TiO<sub>2</sub> thin film. It can notice that the extinction coefficient decreased with increasing zinc doping content and wavelength. It can be seen that the lowest value of ( $k$ ) for TiO<sub>2</sub> films by using TiO<sub>2</sub>: 4% Zn concentration that indicates to lowest surface roughness [31].

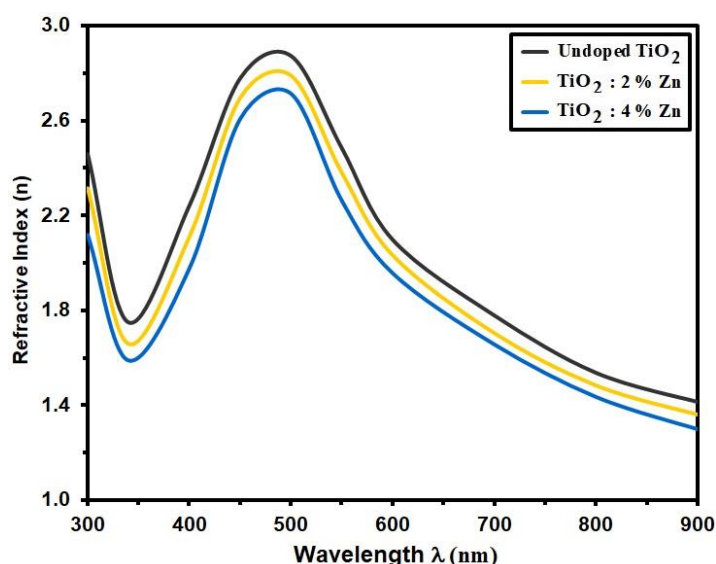
The refractive index ( $n$ ) relayed on reflectance  $R$  and  $k$  by the relation[37]:

$$n = \left[ \left( \frac{4R}{(R-1)^2} \right) - K_0^2 \right]^{1/2} - \frac{R+1}{R-1} \quad (8)$$

Fig.8 shows that  $n$  decreases with increasing zinc doping content. In addition, the decreased of Refractive index of undoped TiO<sub>2</sub> and (TiO<sub>2</sub>: Zn) sprayed in the end of visible and near IR region is relating to increase of carrier concentration [38-40].



**Fig. 7** Variation of Extinction coefficient (k) versus wavelength ( $\lambda$ ) for undoped and Zn doped TiO<sub>2</sub> thin films.



**Fig. 8** Variation of Refractive index (n) versus wavelength ( $\lambda$ ) for undoped and Zn doped TiO<sub>2</sub> thin films.

## Conclusion

Chemical spray pyrolysis (CSP) was used to create films of undoped TiO<sub>2</sub> and TiO<sub>2</sub>: 2% Zn. At 400 °C, these films are produced on glass substrates. When TiO<sub>2</sub> was doped, grain size increased from 15.55 nm to 17.91 nm, according to XRD, while dislocation density and strain decreased from (41.35 to 31.17), and the high peak matched the (121) plane (22.29 to 19.35). In Undoped TiO<sub>2</sub> thin films, the AFM picture revealed that average Particle Size rises from (90.9 to 37.7 nm), Surface Roughness and rms values decrease with increasing Zinc Doping Content. Transmittance spectra showed that the near-infrared region of titanium oxide had high values. The absorption coefficient increases as the amount of doped zinc do. As the amount of doped zinc increased, the values of E<sub>g</sub> were in the range of 2.20–2.10 eV. As zinc doping level rises, so do the extinction coefficient and refractive indices.

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## تأثير التشويب على الخصائص التركيبية، السطحية، التشكيلية والبصرية للأغشية الرقيقة لثاني أكسيد التيتانيوم

هيام جاسب مجيد<sup>1</sup>، هبة سعد رشيد<sup>1</sup>، رسل عدنان حيدر الورد<sup>2\*</sup>

<sup>1</sup> قسم الفيزياء كلية التربية، الجامعة المستنصرية، بغداد، العراق.

<sup>2</sup> فرع العلوم المختبرية السريرية، كلية الصيدلة، الجامعة المستنصرية، بغداد، العراق.

### الخلاصة:

حضرت أغشية رقيقة من أكسيد التيتانيوم النقية والمشوبة بالزنك بمعدلات (0، 2 و 4) عن طريق دمج أسيتات الكاديوم مع أسيتات الزنك في محلول من أسيتات التيتانيوم (0.2 مولاري). أظهرت فحوصات XRD أن أغشية  $\text{TiO}_2$  و  $(\text{TiO}_2: \text{Zn})$  متعددة البلورات مع اتجاه (121). بالإضافة إلى ذلك، يرتفع تبلور الأغشية مع ارتفاع مستوى التطعيم بالزنك. مع تركيز التطعيم بالزنك، يكون حجم حبيبات الأغشية المترسبة حوالي (15.55-17.91) نانومتر، بينما نقل معامل الانفعال (%) من 22.29 إلى 19.35 بالزنك. كان الحجم الحبيبي في حدود (90.9) و (67.8) و (37.7) نانومتر لـ  $(\text{TiO}_2, \text{TiO}_2: 2\% \text{Zn}, \text{TiO}_2: 4\% \text{Zn})$  وفقاً لذلك في صور AFM لتشكل سطح الفيلم. خشونة السطح وقيم جذر متوسط التربيع للأغشية المترسبة لـ  $(\text{TiO}_2, \text{TiO}_2: 2\% \text{Zn}, \text{TiO}_2: 4\% \text{Zn})$  كانت (6.72، 3.34 و 2.034) نانومتر و (8.80، 8.03 و 4.24)، على التوالي. تم استخدام طيف الامتصاصية والنفاذية لدراسة الخصائص البصرية. الفحوصات أوضحت أن الأغشية لديها انتقال قوي عبر الطيف المرئي وأن النفاذية يتناقص مع زيادة التشويب بالزنك. بالإضافة إلى ذلك، تتغير حافة امتصاص للأغشية إلى أطوال موجية عالية، مما يدعم انخفاض قيم فجوة الطاقة. كما تم حساب واكتشاف الاختلاف مع زيادة تركيز الزنك في معامل الامتصاص، معامل الانكسار.

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### الكلمات المفتاحية:

ثاني أكسيد التيتانيوم، التشويب بالزنك، تقنية التحلل الكيميائي الحراري، XRD، AFM

### معلومات المؤلف

الايمل:

[dr.rusuladnan@uomustansiriyah.edu.iq](mailto:dr.rusuladnan@uomustansiriyah.edu.iq)